

MATERIAL SAFETY DATA SHEET

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Olin MSDS No.: 00001.0001	Revision Date: 1/1/10
Revision No.: 15	Supercedes: 1/1/09

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name:	COPPER ALLOY		
Chemical Name:	Mixture - Metal Allo	У	
Synonyms:	Copper, UNS/CDA Allo	y Nos. C10000-C15599	(except 15815)
Chemical Family:	Copper		
Formula:	Not applicable - mix	ture	
Product Use:	Metallurgical Produc	ts	
COMPANY ADDRESS	MSDS Control Group	TECHNICAL	EMERGENCY TELEPHONE NUMBER:
	Olin Brass	INFORMATION:	1-618-258-5167
	427 North Shamrock St.	618-258-5003	
	East Alton, IL 62024-1197	,	
	www.olinbrass.com		

2. COMPOSITION/INFORMATION ON INGREDIENTS

CAS Number	Components	% By Weight	EINECS/ ELINCS	EU Classification	
			#	Symbol	R-Phrase
7440-50-8	Copper	99.75 - 100	231-159-6	None	None

OSHA REGULATORY STATUS: In solid form, not hazardous. Dust or fume: irritant

In solid form, this material is not hazardous. Dust and fumes are hazardous materials.

3. HAZARDS IDENTIFICATION

WARNING!			
EXPOSURE TO DUST OR FUMES CAN CAUSE EYE AND VENTILATION. AVOID CONTACT WITH EYES, SKIN 2		~	
	ee of hazard (0 = low, 4 = extreme) th: 1 Flammability: 0	Physical Hazard: None	
National Fire Protection Association Mixt (NFPA)	ure. Not rated.		
HUMAN THRESHOLD RESPONSE DATA			
Odor Threshold: Irritation Threshold: Immediately Dangerous to Life or Health (IDLH) Value(s):	Unknown Unknown The IDLH for this product is not for copper is 100 mg/m ³ .	known. The IDLH	

POTENTIAL HEALTH EFFECTS

ACUTE EFFECTS

Eye:	Dust or fume can cause irritation consisting of redness, swelling, and pain. Ma	зy
	cause conjunctivitis with repeated exposures.	
Skin•	Material not expected to be absorbed through the skin. Contact with dust may cause	

- Skin: Material not expected to be absorbed through the skin. Contact with dust may cause mild irritation consisting of redness and/or swelling.
- Inhalation: Inhalation of high concentrations of powder, dust, or fume may cause respiratory and nasal irritation, coughing, and difficulty breathing. Inhalation of high concentrations of metallic copper dusts or fumes may cause nasal irritation and/or nausea, vomiting and stomach pain.
- Ingestion: Ingestion of large amounts of dust may cause nausea, diarrhea and or stomach pain.
- <u>CHRONIC</u> <u>EFFECTS:</u> Prolonged or repeated skin contact with dust may cause more severe irritation or dermatitis. Prolonged or repeated inhalation of dust or fume may cause more severe irritation and possibly lung damage.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Exposure to dust or fume may aggravate an existing dermatitis, asthma, emphysema, or other respiratory disease.

POTENTIAL ENVIRONMENTAL EFFECTS: None known. Product has not been tested for environmental properties.

4. FIRST AID MEASURES

EYE CONTACT:	Immediately flush out fume and dust particles with large amounts of water
	for at least 15 minutes, occasionally lifting the upper and lower eyelids.
	If eye irritation develops, call a physician at once.
SKIN CONTACT:	If exposed to dust or fumes, wash skin with plenty of water. Remove
	contaminated clothing and shoes and launder before reuse. If skin
	irritation or rash develops and persists or recurs, get medical attention.
INHALATION:	${ m If}$ symptoms of lung irritation occur (coughing, wheezing or breathing
	difficulty), remove from exposure area to fresh air immediately. If
	breathing has stopped, perform artificial respiration. Keep affected person
	warm and at rest. Get medical attention.
INGESTION:	Not a likely route of exposure for finished metal alloy. If dust is
	ingested, immediately drink water to dilute. Consult a physician if symptoms
	develop.
NOTE TO PHYSICIANS:	There is no specific antidote to the active ingredients in this product; use
	symptomatic treatment.

5. FIRE FIGHTING MEASURES

PROPERTY	VALUE	PROPERTY	VALUE
Explosive	No	Flammable	No
Combustible	No	Pyrophoric	No
Flash Point (°C):	Not applicable	Burning Rate of Material:	Not applicable
Lower Explosive Limit:	Not applicable	Autoignition Temp.:	Not applicable
Upper Explosive Limit:	Not applicable	Flammability Classification: (defined by 29 CFR 1910.1200)	Not applicable

UNUSUAL FIRE AND EXPLOSION HAZARDS: EXTINGUISHING MEDIA: Dust may cause an ignitable and/or an explosive atmosphere. For localized powder fires, smother with dry sand, dry dolomite, sodium chloride or soda ash. Use fireextinguishing media appropriate to fight surrounding fire. None required.

SPECIAL FIREFIGHTING PROCEDURES:

6. ACCIDENTAL RELEASE MEASURES

FOR ALL TRANSPORTATION ACCIDENTS, CALL (618)258-5167. In dust form, this product may be an

explosion hazard. Remove all sources of ignition. Dust of fume may be suppressed by the use of a local exhaust system. Dispose of per guidelines under Section 13, WASTE DISPOSAL.

7. HANDLING AND STORAGE

HANDLING:	Avoid dispersion of dust in air.
STORAGE:	No special requirements.
Shelf Life Limitations:	None known
Incompatible Materials for Packaging:	None known
Incompatible Materials for Storage or Transport:	None known.
OTHER PRECAUTIONS:	Do not shake clothing, rags or other items to remove dust. Dust should be removed by washing or HEPA vacuuming.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

CAS #	CHEMICAL NAME	ACGIH TLV	OSHA PEL	INTERNATIONAL OELS
7440-50-8	Copper	0.2 mg/m ³ (fume), 1 mg/m ³ (dusts and mists)	0.1 mg/m ³ (fume) 1 mg/m ³ (dusts and mists)	Austria, Belgium, Canada: 0.2 mg/m ³ (fumes), 1 mg/m ³ (dusts) Denmark: 1.0 mg/m ³ (dust and powder) Germany (MAK): 0.1 mg/m ³ (fume), 1 mg/m ³ (dusts and mists)

ENGINEERING CONTROLS:	Local exhaust ventilation is recommended if significant dusting occurs or fumes are generated. Otherwise, use general exhaust ventilation.
EYE / FACE PROTECTION:	Use safety glasses.
SKIN PROTECTION:	Wear impervious (cut-resistant) gloves and other protective clothing (aprons, coveralls) as appropriate to prevent skin contact when using this product. If generating a dust, wash thoroughly after handling, especially before eating, drinking, or smoking.
RESPIRATORY PROTECTION:	Respiratory protection not normally needed. If dusting occurs or fumes are generated above the PEL/TLV, use a NIOSH-approved half-face or full-face respirator equipped with High Efficiency Particulate (HEPA) filter cartridges.
GENERAL HYGIENE CONSIDERATIONS:	Do not eat, drink, or smoke while using this product in dust form.

9. PHYSICAL AND CHEMICAL PROPERTIES

PROPERTY	VALUE	PROPERTY	VALUE
Appearance:	Red metallic	Vapor Density (air = 1):	Not applicable
Odor:	None	Boiling Point (°F):	No data
Molecular Weight:	Not applicable - Mixture	Melting point:	L:1080-1090°C (1976- 1995°F) S:965-1085°C (1769- 1985°F)
Physical State:	Solid	Specific gravity (g/cc):	8.94
pH:	Not applicable	Bulk Density	8.94 g/cc
Vapor Pressure (mm Hg):	Not applicable	Viscosity (cps):	Not applicable
Vapor Density	Not applicable	Decomposition Temperature:	Not applicable
Solubility in Water (20 °C):	Negligible	Evaporation Rate:	Not Applicable
Volatiles, Percent by volume:	Not applicable	Octanol/water partition coefficient:	Unknown

10. STABILITY AND REACTIVITY

STABILITY: CONDITIONS TO AVOID:

MATERIALS TO AVOID:

Stable under normal temperatures and pressure Not affected by mechanical impact or shock or by electrical discharge. Acetylene, chlorine HAZARDOUS DECOMPOSITION PRODUCTS:

When heated to decomposition, may produce metal oxides and fumes. Inhalation of high concentrations of metal fumes may cause a condition known as "metal fume fever" which is characterized by flu-like symptoms. Will not occur.

HAZARDOUS POLYMERIZATION:

11. TOXICOLOGICAL INFORMATION

POTENTIAL EXPOSURE ROUTES: For dust: ingestion, inhalation, and eye contact. For fume: inhalation and eye contact. The finished alloy metal is not hazardous.

ACUTE ANIMAL TOXICITY DATA:

For Product: The toxicological properties of this product have not been thoroughly investigated.		For Components	
		Copper	Boron
Oral LD ₅₀	Believed to be > 5 g/kg	3.5 mg/kg (mouse, intraperitoneal)	650 mg/kg (rat)
Dermal LD_{50}	Believed to be $> 2 \text{ g/kg}$	375 mg/kg (rabbit, subcutaneous)	No data
Inhalation LC_{50}	Believed to be slightly to moderately toxic	No data	No data
Irritation	Eye and respiratory irritant, sensitizer	Respiratory irritant	No data

SUBCHRONIC/ CHRONIC TOXICITY:

TERATOGENICITY, OR

No information for product. This product is not known or reported to be carcinogenic by IARC, NTP, OSHA, or EPA. This product is not known or reported to be mutagenic. This product is not known or reported to cause reproductive or developmental effects. Boron in the form of boric acid has caused testicular damage and reproductive effects in laboratory animals. This product is not known or reported to cause neurological effects.

INTERACTIONS WITH OTHER CHEMICALS WHICH ENHANCE TOXICITY:

None known or reported.

12. ECOLOGICAL INFORMATION

DEVELOPMENTAL EFFECTS:

NEUROLOGICAL EFFECTS:

MUTAGENICITY:

REPRODUCTIVE,

ECOTOXICITY: No data is available on this product. Individual constituents are as follows:Copper:The toxicity of copper to aquatic organisms varies significantly not only
with the species, but also with the physical and chemical characteristics
of the water, such as its temperature, hardness, turbidity and carbon
dioxide content. Copper concentrations varying from 0.1 to 1.0 mg/l have
been found by various investigators to be not toxic for most fish.
However, concentrations of 0.015 to 3.0 mg/l have been reported as toxic,
particularly in soft water to many kinds of fish, crustaceans, mollusks,
insects, and plankton.MOBILITY:No dataBIOACCUMULATION:No data

13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it DOES NOT meet the criteria of a hazardous waste as defined under 40 CFR 261, in that it does not exhibit the characteristics of hazardous waste of Subpart C, nor is it listed as a hazardous waste under Subpart D. Care must be taken to prevent environmental contamination from the use of this material. The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes. This product may be a candidate for metal reclamation.



14. TRANSPORT INFORMATION

	U.S. DOT	RID/ADR	IMDG	IATA	IMO	Canada TDG	
PROPER SHIPPING NAME:	Not regulated						
HAZARD CLASS:							
UN NO.:							
PACKING GROUP:							
LABEL:							
REPORTABLE QUANTITY:							

15. REGULATORY INFORMATION

US FEDERAL

TSCA	The components of this product are listed on the Toxic Substance Control Act inventory.					
CERCLA:	Copper, R.Q.= 5000 lbs. (No reporting is required if diameter of the pieces of metal is equal to or exceeds 100 micrometers (0.004 inches).					
SARA 313:	Copper					
SARA 313 Hazard Class:	Health: For dust or fume only	Acute - Yes, Chronic - No	<u>Fire</u> : None	<u>Reactivity</u> : None	<u>Release of Pressure</u> : None	
SARA 302 EHS List:	None of the compo	nents of this	s product a	re listed.		

^{*}RQ = Reportable Quantity

STATE RIGHT-TO-KNOW STATUS

Component	*CA Prop. 65	New Jersey	Pennsylvania	Massachusetts	Michigan
Copper	Not listed	Х	Х	Х	Х

EUROPEAN REGULATIONS

This material in its massive solid form is not required to be labeled under EC regulations.

German WGK Classification: Not classified

CANADIAN REGULATIONS

DSL LIST: The components of this product are on the DSL or are exempt from reporting under the New Substances Notification Regulations.

IDL: Copper

WHMIS: This product is considered to be a manufactured article and therefore not subject to WHMIS requirements.

16. OTHER INFORMATION

REVISIONS: Update to composition 1/1/04

PREPARED BY: Olin Brass

<u>NOTICE:</u> THE INFORMATION IN THIS MSDS SHOULD BE PROVIDED TO ALL WHO WILL USE, HANDLE, STORE, TRANSPORT, OR OTHERWISE BE EXPOSED TO THIS PRODUCT. THIS INFORMATION HAS BEEN PREPARED FOR THE GUIDANCE OF PLANT ENGINEERING, OPERATIONS AND MANAGEMENT AND FOR PERSONS WORKING WITH OR HANDLING THIS PRODUCT. OLIN BRASS BELIEVES THIS INFORMATION TO BE RELIABLE AND CURRENT AS OF THE DATE OF PUBLICATION, BUT MAKES NO WARRANTY THAT IT IS.